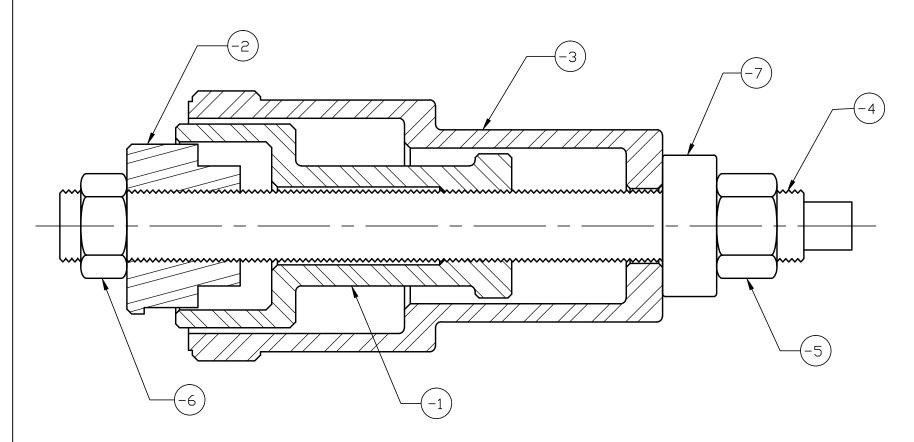


REVISIONS									
REV	DESCRIPTION	DATE	INITIAL	APPROVED					
Α	CH'D TITLEBLOCK & REVISION BLOCK, LABELED ALL SECTION VIEWS, ADDED ENGRAVE NOTE, CH'D DWG. NO. FROM 6893725.	7/31/09	RJC	-					

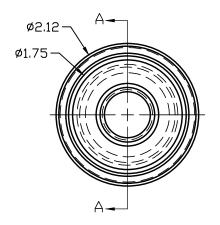


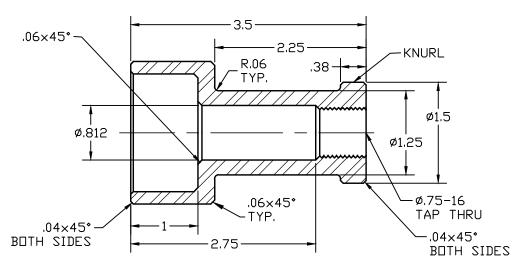
RED BARN MACHINE

TORQ/MET BEARING PULLER

ZZA	YZZAY	В/П	PART #	UNIT	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pa.	DWG NO. DDC OCC 70E REV
<u> </u>	1		-1	1	ADAPTER	1018	Ø2-1/4 × 3-3/4	2	$\begin{bmatrix} D^{NG} & NO. & RB6893725 & A \end{bmatrix}$
			-2	1	PLUG	4140	Ø2 x 1-3/8	3	UNLESS OTHERWISE SPECIFIED DRAWN BY: PERRITT
			-3	1	SLEEVE	1018	Ø3 × 5-1/4	4	DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32
			-4	1	PULLER SCREW	B-7, PLAIN	3/4-16 UNF × 8.25	5	
		B/0	-5	1	HEX NUT	STEEL	3/4-16 UNF	1	INC. THE MEDICAL PROPERTY OF THE PROPERTY OF T
		B/0	-6	1	JAM HEX NUT	STEEL	3/4-16 UNF	1	1. BREAK ALL SHARP EDGES 250 SFRIFS
		B/0	-7	1	THRUST BALL BEARING		Ø3/4 I.D. MCMASTER-CARR #60715K13	1	.015 × 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
	Y22A #								scale NTS DATE 06-24-05 SHEET 1 of 5

This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.





SECTION A-A

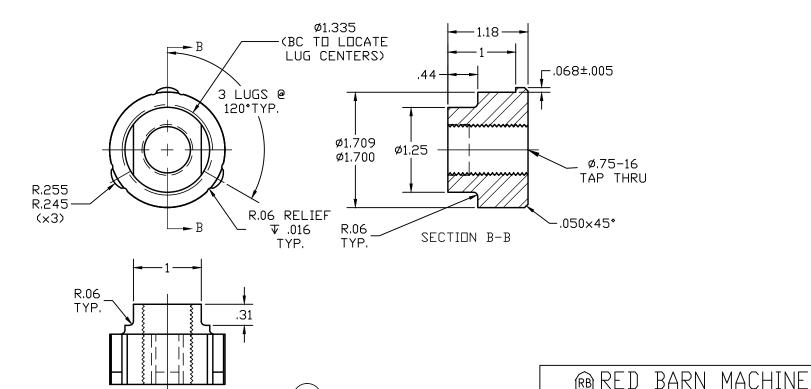
(-1)

ADAPTER

 $\frac{\text{NDTE}}{\text{1. FINISH ALL DVER}} \text{ 63} \sqrt{\text{UOS}}$

RB RED	BAKN	I MA	iCH.	<u>IN</u>	<u>E</u>	
TORQ/ME	ET BEA	ARINO	J P	UL	LLE	R
DWG NO. R	36893	725	-1			REV A
UNLESS OTHERWISE DIMENSIONS ARE 1	SPECIFIED	DRAWN BY:	PE	RRI	ГТ	
TOLERANCES ON:	IN INCHES	APPROVED				
DECIMALS	TUNE + 1/22	HEAT TREAT				
XX ± .01	IDNS ± 1/32 GLES ±.5°	FINISH SPEC	BL□CK	□X:	IDE	
UNLESS OTHERWISE	SPECIFIED	U	SED ON	MODE	L	
 BREAK ALL SHAF 	250 SERIES					
$0.015 \times 45^{\circ}$ PR .0 2. DIMENSIONAL LIMITS APPLY	AFTER PLATING					
scale NTS	DATE 06-2	4-05	SHEET	2	of	5

This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.



PLUG

NOTES

1. FINISH ALL OVER 53 UOS

2. 3 LUGS EQUALLY SPACED WITHIN .010 DF TP CRCMF. TITLE BEARING PULLER DWG NO. REV RB6893725-2 Α UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XXX ± .005 FRACTIONS ± 1/32 DRAWN BY: PERRITT APPROVED RC 32-36 FRACTIONS ± 1/32 .XX ± .01 BLACK DXIDE ANGLES ±.5° USED ON MODEL 250 SERIES

UNLESS DITHERWISE SPECIFIED

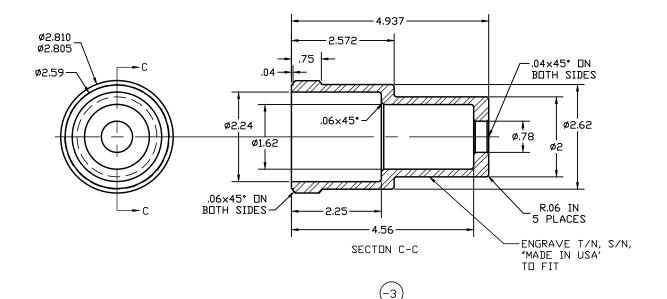
1. BREAK ALL SHARP EDGES

0.15 × 45° PR 0.15 R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

DATE 06-24-05 SHEET 3 of 5 NTS

This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.



CLAMP

N□TE:

1. FINISH ALL □VER 63 U □ S

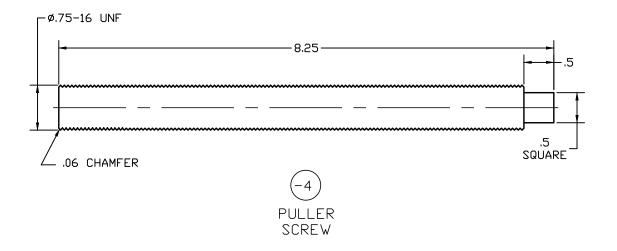
RED BARN MACHINE TITLE TORQ/MET BEARING PULLER DWG NO. REV RB6893725-3 Α UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX ± .005 FRACTIONS ± 1/32 PERRITT APPROVED FRACTIONS ± 1/32 .XX ± .01 .X ± .1 BLACK DXIDE ANGLES ±.5° UNLESS DITHERWISE SPECIFIED

1. BREAK ALL SHARP EDGES

0.15 × 45° PR 0.15 R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL 250 SERIES PATE 06-24-05 SHEET 4 of 5 NTS

This drawing, specifications, and concepts contained herein are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.



RED RED	BARN	I MA	СН	INI	Ε	
TORQ/ME	T BEA	ARIN(J P	'UL	LE.	R
DWG NO. RB	6893	725-	-4			REV A
UNLESS OTHERWISE DIMENSIONS ARE II TOLERANCES ON:		DRAWN BY:	PE	RRIT	T	
	ONS ± 1/32	HEAT TREAT FINISH SPEC	BLAC	CK D	KIDE	
UNLESS OTHERWISE :	us 25		RIE:			
.015 × 45° PR .01 2. DIMENSIONAL LIMITS APPLY SCALE	AFTER PLATING DATE O		SHEET			

	REVISIONS								
REV	DESCRIPTION	DATE	APPROVE						

NOT APPROVED FOR PRODUCTION

			DRAWN BY: PERRITT APPROVED	RB RED	BARN	MACHINE
		USED ON MODEL	HEAT TREAT FINISH SPEC UNLESS DITHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLLERANCES ON:	TITLE	SLEAV	<u> </u>
PART # QTY			TDLERÄNCES DN: DECIMALS .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ±.5*	DWG NO.		<u></u>
-1 1	41L40 Ø5/8 x 3/4		UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 0.15 × 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE NTS	DATE 06-20-	05 SHEET 1 of 1

	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED

NOT APPROVED FOR PRODUCTION

	PART	RT # QTY DESCRIPTION						
	-1	-1			4140 3/16 x	1 1/2 x 4		
DRAWN BY: COLE CHECKED HEAT		RB	7	RED	BARN	MAC	HIN	1E
USED ON MODEL SPEC DIMENSIONS ARE IN INC PECHALS	IFIED	TITLE			TITLE	-		
.XXX ± .010 FRACTIONS ± .XX ± .03 ANGLES ± .1 ANGLES ± .1 UNLESS OTHERWISE SPECI	±.5* FIED	DWG 1	NO.		PART	#		REV.
1. BREAK ALL SHARP EDG 0.015 × 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER		SCALE		NTS	DATE 9-15-	03 SHEET	1 of	1